43. A process according to claim 42, in which the web material is formed by a wet-laying method.

And

44. A process according to claim 42, comprising drying at least one of the web material or the casing paper by means of a plurality of heated cylinders.--

REMARKS

Claims 1-21 have been cancelled without prejudice. Claims 22-44 have been added. No claims have been amended. The new claims are supported by the originally filed claims and by the specification at, for example, page 4, lines 23-28. Upon entry of this amendment claims 22-44 will be pending in the application.

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